

Experimental part

General remarks

Unless otherwise stated, all chemicals were of reagent grade and purchased from Sigma, Aldrich, TCI or Merck. Chemical manipulations were carried out under argon in oven-dried glass equipment. For reactions, solvents were dried or freshly distilled by common practice. Organic extracts were dried over MgSO_4 or Na_2SO_4 and then evaporated under reduced pressure. Microbes were obtained from KCTC (Korean Collection for Type Cultures). Chromatography: Merck silica gel 60 (40-63 μm). NMR spectra were recorded on CDCl_3 using Varian 300 MHz FT-NMR (Chapter I), 300 MHz JEOL JNM AL 300 (Chapter II) or 500 MHz Jeol JNM-a 500 spectrometer (Chapter II). Chemical shifts are reported relative to TMS (δ 0.00) with CHCl_3 as internal standard, coupling constants (J) are given in Hz. TLC plates were run on silica gel Merck 60 F254 and compounds were visualized by dipping with Mo-reagent [$\text{H}_3(\text{PMo}_{12}\text{O}_{40})_n\text{H}_2\text{O}$ in EtOH (10%)].

Analytical Methods

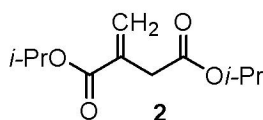
The bioconversion of **5** and **6** was determined with Shimadzu GC10 gas chromatography on a column code CBP1-M25-025 (Shimadzu). Method: column oven temperature $70^\circ\text{C} \rightarrow 120^\circ\text{C}$, $3^\circ\text{C}/\text{min}$; inj. port temp 150°C ; detector temp. 280°C ; carrier gas N_2 ; column flow 6.10 ml/min. Optical rotation values were measured on a Jasco p-1020 polarimeter in a 10 ml cuvette (Chapter I) and Jasco DIP-1000 plarimeter in a 2 ml cuvette (Chapter II).

The optical purity of δ -nonalactone **22** was determined with Agilent 6890N gas chromatography on a column code CHIRAMIXTM (0.25mmI.D \times 30mL. $d_f = 0.25\ \mu\text{m}$). Method: column oven temperature $40^\circ\text{C} \rightarrow 180^\circ\text{C}$, $0.7^\circ\text{C}/\text{min}$; inj. port temp 230°C ; detector temp. 250°C ; carrier gas N_2 , or He; column flow 0.7 ml/min.

Chapter I-1

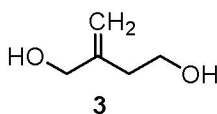
I-1-1. Synthesis of 4-acetoxy-2-methylene-butanol (**5**).

2-methylenesuccinic acid, diisopropyl ester (**2**).



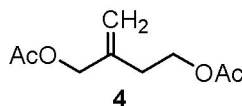
To a stirred solution of itaconic acid (**1**, 130 g, 1.00 mol) and isopropanol (100 ml, 1.60 mol) in benzene (1 L), conc. H_2SO_4 (300 μl) was added. After stirring for 48 h at 70°C , the solution was cooled at room temperature, and extracted with EtOAc. Combined organic phases were washed with aq. NaHCO_3 , dried over MgSO_4 and evaporated. The crude product was purified by distillation to give the diisopropyl ester **2** (210 g, 98%). ; ^1H NMR (300 MHz, CDCl_3) δ : 5.237 (s, 1H), 5.117 (s, 1H), 4.542 (s, 2H), 2.627-2.474 (m, 2H), 1.207 (d, $J = 11.1$, 6H), 1.183 (d, $J = 10.8$, 6H).

2-Methylene-1,4-butanediol (**3**).



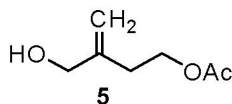
To a stirred solution of AlCl_3 (13.4 g, 0.10 mol) in dried Et_2O (300 ml), LAH (11.4 g, 0.30 mol) in Et_2O (200 ml) was added at 0°C . After 30 min, ester **2** (32.1 g, 0.15 mol) in Et_2O (100 ml) was slowly added at -30°C . The reaction was immediately stopped after the addition of **2**, by adding 10% of aq. H_2SO_4 . The reaction mixture was extracted with EtOAc, and the combined organic phases were washed with aq. NaHCO_3 , dried over MgSO_4 and evaporated to give diol **3** (15.3g, 98%). ; ^1H NMR (300 MHz, CDCl_3) δ : 5.069 (s, 1H), 4.923 (s, 1H), 4.029 (s, 2H), 3.690 (t, $J = 6.0$ Hz, 2H), 2.313 (t, $J = 6.0$ Hz, 2H).

2-Methylene-1,4-butanediol, diacetate (**4**).



To a stirring solution of diol **3** (20.4 g, 0.20 mol) in pyridine (200 ml), Ac₂O (25.0 g) was slowly added at 0°C and stirred for 5 h spontaneously reached at room temperature. The solution was evaporated with MeOH to remove pyridine and extracted with EtOAc. The organic phase was washed with brine, dried over MgSO₄ and evaporated. The residue was purified by flash chromatography (petroleum hexane/EtOAc 4:1) to give diacetate **4** (36.5 g, 2 steps, 98%). ; ¹H NMR (300 MHz, CDCl₃) δ: 5.096 (s, 1H), 4.979 (s, 1H), 4.506 (s, 2H), 4.160 (t, *J* = 6.6 Hz, 2H), 2.364 (t, *J* = 6.6 Hz, 2H), 2.056 (s, 3H), 2.007 (s, 3H).

4-Acetoxy-2-methylene-1-butanol (**5**).



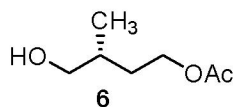
To a stirring solution of LPS (Amano, 200 mg) in sodium phosphate buffer (pH 7.0, 10 ml), the diacetate **4** (200 mg, 1.10 mmol) was added. After stirring was continued for 5min at room temperature, the solution was celite filtrated to remove enzyme. The monoacetate was extracted with EtOAc, the organic phase was washed with aq. NaHCO₃, dried over MgSO₄ and evaporated. The residue was purified by flash chromatography (petroleum hexane/EtOAc 4:1) to give monoacetate **5** (113 mg, 71.4%). ; ¹H NMR (300 MHz, CDCl₃) δ = 5.049 (s, 1H), 4.862 (s, 1H), 4.146 (t, *J* = 6.6 Hz, 2H), 4.023 (s, 2H), 2.342 (t, *J* = 6.6 Hz, 2H), 1.983 (s, 3H).

I-1-1. Synthesis of 4-Acetoxy-(*R*)-2-methyl-1-butanol (6).

Determination of the bioreduction activity of microbes.

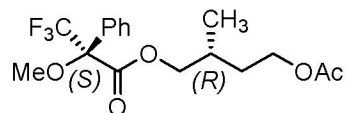
6 Microbes, *Candida rugosa*, *Pseudomonas putida*, *Alcaligenes* sp., *Achromobacter* sp., *Chromobacterium* sp. and *Kleuveromyces fragilis* were grown up in culture tube containing 5 ml of their proper medium at 27-30°C, 180 rpm. After 24 h, substrate **5** (10 μ l, 0.07 mmol) was added and kept incubating for another 24 h. And then, each cultured mediums (100 μ l) were collected and extracted with EtOAc (200 μ l) to check by G.C.

Synthesis of 4-Acetoxy-(*R*)-2-methyl-1-butanol (6).



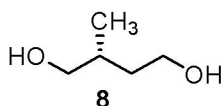
To YPD broth (50 ml) in 500 ml of Erlenmeyer flask, the seed cultured medium (1.5 ml) which was grown up in YPD at 30°C, 180 rpm, for 20 h, was added. At the same time, the substrate **5** (100 mg, 0.7 mmol) was also added and cultured at 30 °C, 180 rpm, for 18 h. The reaction progress was checked every 5 h by G.C. After about 20 h, the cultured medium was extracted with EtOAc the organic phase was washed with water, dried over MgSO₄ and evaporated. The residue was purified by flash chromatography (petroleum hexane/EtOAc 4:1) to give asymmetric alcohol **6** (66 mg, 65%).; ¹H NMR (300 MHz, CDCl₃) δ = 4.032-4.133 (m, 2H), 3.397 (d, *J* = 5.6 Hz, 2H), 2.002 (s, 3H), 1.649-1.783 (m, 2H), 1.328-1.412 (m, 1H), 0.871 (d, *J* = 6.8 Hz, 3H).

Synthesis of (*S*)-MTPA ester of **6**.



The absolute configuration of **6** was assigned. To the stirred solution of **6** (20 mg, 0.13 mmol) was dissolved in CH₂Cl₂ (1 ml) and Et₃N (0.5 ml), (*R*)-MTPA chloride (40 μl) was added dropwise. H₂O was added to the reaction mixture and it was extracted with EtOAc. The organic phase was washed with 1N HCl, dried over MgSO₄ and evaporated. The residue was purified by flash chromatography (petroleum hexane/EtOAc 7:1) to give (*S*)-MTPA ester of **6** (33 mg, 69.2%). By ¹H NMR analysis, compound **6** was supposed to be high optical purity.

Assignment of the absolute configuration: preparation and comparison of specific rotation value of **8**.



Specific rotation value of **6** was measured on a Jasco p-1020 polarimeter in a 10 ml cuvette. To compare the value of **6** with commercially available compound (*R*)-2-methyl-butane-1,4-diol (>98.0%, G.C.), it was deacylated.

To the stirred solution of **6** (60 mg, 0.4 mmol) in MeOH (1 ml), K₂CO₃ (30 mg) was added. After stirring 1 h, aq. NH₄Cl was added and the reaction mixture was evaporated to remove MeOH and extracted with EtOAc. Combined organic phases were washed with brine, dried over MgSO₄ and evaporated. The residue was purified by flash chromatography (petroleum hexane/EtOAc 2:1) to give diol **8** (35 mg, 84%). ; ¹H NMR

(300 MHz, CDCl₃) δ = 3.632 (t, 2H, J = 5.4 Hz), 3.663 (m, 1H), 3.568 (dd, 1 H, J = 10.8, 4.8), 1.560-1.636 (m, 2H), 0.932 (d, J = 6.9, 3H)

; (*R*)-2-methyl-butane-1,4-diol, made from **6**: $[\alpha]_{\text{D}}^{27} = +13.1$ (c 0.5, MeOH),

(*R*)-2-methyl-butane-1,4-diol, purchased from TCI: $[\alpha]_{\text{D}}^{27} = +13.2^{\circ}$ (c 1.0, MeOH)/

$[\alpha]_{\text{D}}^{27} = +13.6^{\circ}$ (c 3.3, MeOH)/

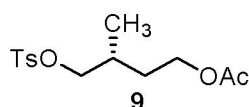
Ref. 12: $[\alpha]_{\text{D}}^{20} = +12.5^{\circ}$ (neat)

So, I could find that the bioconversion product **6** has (*R*)-configuration with high optical purity ($\geq 98\%$).

Chapter I-2

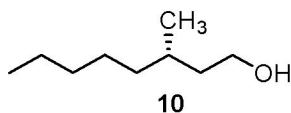
I-2-1. Synthesis of methyl-(*S*)-3-methyl octanoate (12).

Synthesis of (*R*)-4-acetoxy-2-methylbutyl, *p*-toluene sulfonate (9).



A solution of **6** (6.00 g, 41.1 mmol) in CH₂Cl₂ (40.0 ml) containing pyridine (6.40 g, 80.0 mmol) was cooled with ice-bath. *p*-TsCl (9.00 g, 47.2 mmol) was slowly added and the reaction mixture was allowed to warm to r.t. After stirring for 10 h cold water was added, and the mixture was extracted with EtOAc. After washing with aq. CuSO₄, water, brine and MgSO₄ drying, the solvent was evaporated. The crude product was purified by flash chromatography (petroleum hexane/EtOAc 10:1) to give tosylate **9** (12.4 g, 99%). ; ¹H NMR (300 MHz, CDCl₃) δ = 7.767 (d, *J* = 8.4 Hz, 2H), 7.329 (d, *J* = 8.4 Hz, 2H), 4.106-3.957 (m, 2H), 3.901-3.816 (m, 2H), 2.433 (s, 3H), 1.977 (s, 3H), 1.917 (m, 1H), 1.703 (m, 1H), 1.431 (m, 1H), 0.917 (d, *J* = 6.9 Hz, 3H); [α]_D²⁶ = -3.0° (*c* 2.0, Et₂O).

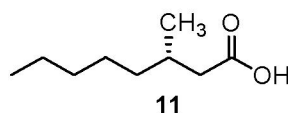
Synthesis of (*S*)-3-methyloctan-1-ol (10).



To a suspension of CuBr (450 mg, 12.0 mmol) in dried THF (12.0 ml) 1M Grignard reagent (30.0 ml, 30.0 mmol) which was prepared from 1-bromobutane was added dropwise at -30°C. After 1 h, the mixture was cooled to -70°C and tosylate (1.00 g, 3.30 mmol) in THF (5.00 ml) was added. Then, the reaction mixture was allowed to r.t. and

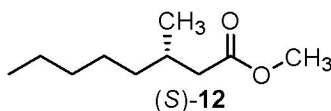
stirred for 3h. After which time sat. NH_4Cl was poured into the solution and the mixture was extracted with Et_2O . Combined organic phases were washed with NH_4Cl , brine and dried over MgSO_4 and evaporated. The crude residue was purified by flash chromatography (petroleum hexane/ EtOAc 10:1) to give alcohol **10** (0.38 g, 80%). ; ^1H NMR (300 MHz, CDCl_3) δ = 3.711-3.6400 (m, 2H), 1.621-1.557 (m, 2H), 1.405-1.363 (m, 1H), 1.343-1.231 (m, 8H), 0.891 (d, J = 6.5 Hz, 3H), 0.880 (t, J = 6.5 Hz, 3H); $[\alpha]_{\text{D}}^{27}$ = -4.4° (c 0.5, Et_2O).

Synthesis of (*S*)-3-methyloctanoic acid (**11**).



To a stirred solution of CrO_3 (1.70 g, 17.0 mmol) in water (8.50 ml), H_2SO_4 (2.75 g, 28.1 mmol) was added dropwise. And this mixture was added to a solution of octanol **10** (2.00 g, 13.8 mmol) in acetone (15.0 ml) under cooling with ice-bath, and the reaction mixture was allowed to warm up to r.t. After stirring for 15 h, the acetone was removed by evaporation, and the aqueous phase was extracted with Et_2O , dried over MgSO_4 , filtered, and concentrated in vacuo. The crude compound was diluted again with Et_2O , washed with NaHCO_3 several times. The combined aqueous phases were acidified with HCl to $\text{pH} = 3$ and extracted with Et_2O . The combined organic phases were dried over MgSO_4 , and evaporated. The crude product was purified by flash chromatography (petroleum hexane/ Et_2O 1:1) to give acid **11** (1.71, 98%). ; ^1H NMR (300 MHz, CDCl_3) δ = 2.372 (dd, J = 6.0, 14 Hz, 1H), 2.135 (dd, J = 8.4, 14 Hz, 1H), 1.954 (m, 1H), 1.380-1.170 (m, 8H), 0.958 (d, J = 6.6 Hz, 3H), 0.876 (t, J = 6.6 Hz, 3H); $[\alpha]_{\text{D}}^{19}$ = -6.0° (c 1.2, Et_2O), Ref. 28: $[\alpha]_{\text{D}}^{19}$ = -6.1° (c 1.2, Et_2O).

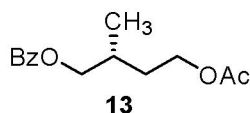
Synthesis of methyl (*S*)-3-methyloctanoate (**12**).



To a stirred solution of acid **11** (1.40 g, 8.80 mmol) in MeOH (30 ml), conc. H₂SO₄ (300 μ l) was added and refluxed at 80°C. After which time, the solution was cooled to room temperature and extracted with Et₂O. The combined organic phases were washed with aq. NaHCO₃, brine, dried over MgSO₄ and evaporated. The crude product was purified by flash chromatography (petroleum hexane/ Et₂O 2:1) to give methyl ester (*S*)-**12** (1.71 g, 77%). ; ¹H NMR (300 MHz, CDCl₃) δ = 3.670 (s, 3H), 2.309 (dd, *J* = 5.7 Hz, *J* = 14 Hz, 1H), 2.134 (dd, *J* = 14, 6.6 Hz, 1H), 2.011 (m, 1H), 1.360-1.985 (m, 8H), 0.092 (d, *J* = 6.6 Hz, 3H), 0.884 (t, *J* = 6.6 Hz, 3H); [α]_D²⁴ = -6.0° (*c* 2.0, Et₂O), Ref. 28: [α]_D²⁰ = -5.48° (*c* 1.2, Et₂O).

I-2-2. Synthesis of methyl-(*R*)-3-methyl octanoate (**12**).

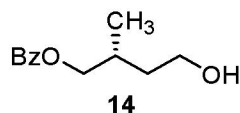
Synthesis of (*R*)-4-acetoxy-2-methylbutyl benzoate (**13**).



A solution of **6** (3.45 g 23.6 mmol) in CH₂Cl₂ (20.0 ml) containing pyridine (2.08 g, 26.0 mmol) was cooled with ice-bath. Benzoyl chloride (14.6 g, 26.0 mmol) was slowly added and the reaction mixture was allowed to warm to r.t. After stirring for 3 h, cold

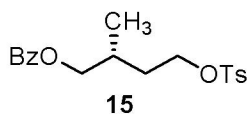
water was added, and the mixture was extracted with Et₂O. After washing with aq. CuSO₄, NaHCO₃, brine and MgSO₄ drying, the solvent was evaporated to give the crude diester **13** which was used in the next reaction without purification. ; ¹H NMR (300 MHz, CDCl₃) δ = 8.052 (d, *J* = 4.2 Hz, 2H), 7.682 (t, *J* = 4.2 Hz, 1H), 7.457 (t, *J* = 4.2 Hz, 2H), 4.232-4.177 (m, 2H), 4.180-4.075 (m, 2H), 2.041 (s, 3H), 1.420-1.200 (m, 3H), 1.398 (t, *J* = 4.2 Hz, 2H), 1.078 (d, *J* = 4.2 Hz, 3H); [α]_D¹⁹ = -43° (*c* 0.5, Et₂O).

Synthesis of (*R*)-4-hydroxy- 2-methylbutyl benzoate (**14**).



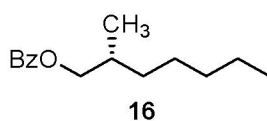
To a stirred solution of diester **13** in 30 ml of MeOH, of K₂CO₃ (2.00 g, 14.5 mmol) in of H₂O (5 ml) was added. After stirring for 24 h, the reaction mixture was evaporated and extracted with EtOAc. The combined organic phases were washed with brine, dried over MgSO₄ and evaporated. The crude product was purified by flash chromatography (petroleum hexane/Et₂O 4:1) to give benzoate **14** (4.24 g, 86% in 2 steps). ; ¹H NMR (300 MHz, CDCl₃) δ = 8.048 (d, *J* = 7.2 Hz, 2H), 7.565 (t, *J* = 7.2 Hz, 1H), 7.445 (t, *J* = 7.2 Hz, 2H), 4.273-4.155 (m, 2H), 3.831-3.722 (m, 2H), 2.191 (m, 1H), 1.844-1.731 (m, 2H), 1.607-1.492 (m, 2H), 1.074 (d, *J* = 6.6 Hz, 3H); [α]_D²⁰ = -4.8° (*c* 1.3, Et₂O).

Synthesis of (*R*)-2-methyl-4-(*p*-toluenesulfonylxy)butyl benzoate (**15**).



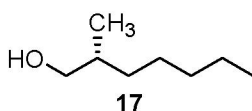
A solution of **14** (0.78 g, 3.75 mmol) in CH₂Cl₂ (5.0 ml) containing pyridine (0.36 g, 4.5 mmol) was cooled with ice-bath. *p*-TsCl (1.50 g, 7.80 mmol) was slowly added and the reaction mixture was allowed to warm to r.t.. After stirring for 5 h, cold water was added, and the mixture was extracted with Et₂O. After washing with aq. CuSO₄, water, brine and MgSO₄ drying, the solvent was evaporated. The crude product was purified by flash chromatography (petroleum hexane/EtOAc 10:1) to give 1.21 g (88%) of tosylate **15**. ; ¹H NMR (300 MHz, CDCl₃) δ = 8.005 (d, *J* = 7.5 Hz, 2H), 7.771 (d, *J* = 8.1 Hz, 2H), 7.570 (t, *J* = 7.5 Hz, 1H), 7.442 (t, *J* = 7.5 Hz, 2H), 7.321 (d, *J* = 8.1 Hz, 2H), 4.181-4.100 (m, 4H), 2.428 (s, 3H), 2.067 (m, 1H), 1.889 (m, 1H), 1.594 (m, 1H), 0.991 (d, *J* = 6.9 Hz, 3H); [α]_D¹⁸ = -6.2° (*c* 0.8, Et₂O).

Synthesis of (*R*)-2-methylheptyl benzoate (**16**).



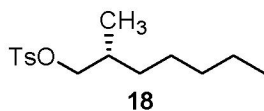
To a suspension of CuBr (0.20 g, 14.0mmol) in dried THF (15.0 ml), 1M Grignard reagent (30.0 ml, 30.0 mmol) which was prepared from 1-bromopropane was added dropwise at -30°C. After 1 h, the mixture was cooled to -70°C and tosylate **15** (1.81 g, 5.00 mmol) in THF (10.0 ml) was added. Then, the reaction mixture was allowed to r.t. and stirred for 3h. After which time sat. NH₄Cl was poured into the solution and the mixture was extracted with Et₂O. Combined organic phases were washed with sat. NH₄Cl and brine and dried over MgSO₄ and evaporated. The crude product was used in next step without purification. ; ¹H NMR (300 MHz, CDCl₃) δ = 8.052 (d, *J* = 7.2 Hz, 2H), 7.557 (t, *J* = 7.5 Hz, 1H), 7.442 (t, *J* = 7.5 Hz, 2H), 4.214 (m, 1H), 4.117 (m, 1H), 1.934 (m, 1H), 1.505-1.382 (m, 2H), 1.325-1.233 (m, 6H), 1.020 (d, *J* = 6.6 Hz, 3H), 0.910-0.852 (m, 3H); [α]_D²² = -5.9° (*c* 0.8, Et₂O).

Synthesis of (*R*)-2-methylheptan-1-ol (**17**).



To hydrolyze the remained benzoyl group of **16**, the crude mixture was dissolved in MeOH (150 ml) and NaOH (3.0 g, 75 mmol) in H₂O (1 ml) was added. After stirring for 10 h, the MeOH was removed by evaporation and the aqueous phase was extrated with Et₂O, washed with brine, dried over MgSO₄, filtered, and concentrated in vacuo. The crude compound was diluted again with Et₂O, washed with NaHCO₃ several times. The crude product was purified by flash chromatography (petroleum hexane/ Et₂O 5:1) to give alcohol **17** (0.48 g, 2 steps 74%). ; ¹H NMR (300 MHz, CDCl₃) δ = 3.511 (dd, *J* = 10.5, 6.3 Hz, 1H), 3.393 (dd, *J* = 10.5, *J* = 6.3 Hz, 1H), 1.618 (m, 1H), 1.324 (m, 7H), 1.569 (m, 1H), 0.917 (d, *J* = 6.9 Hz, 3H), 0.888 (t, *J* = 7.2 Hz, 3H); [α]_D²² = +14 (*c* 1.0, MeOH), [α]_D²⁵ = +13° (*c* 0.5, Et₂O), Ref. 28: [α]_D²² = +14.3° (*c* 1.2, MeOH).

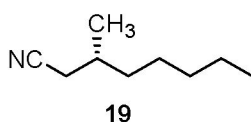
Synthesis of (*R*)-2-methylheptyl *p*-toluenesulfonate (**18**).



A solution of **17** (0.84 g 6.46 mmol) in CH₂Cl₂ (10.0 ml) containing pyridine (1.60 g, 20.0 mmol) was cooled with ice-bath. *p*-TsCl (1.55 g, 8.15 mmol) was slowly added and the reaction mixture was allowed to warm to r.t.. After stirring for 10 h, cold water was added and the mixture was extracted with Et₂O. After washing with aq. CuSO₄, water,

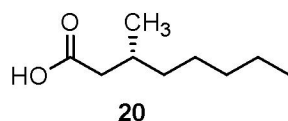
brine and MgSO_4 drying, the solvent was evaporated. The crude product was purified by flash chromatography (petroleum hexane/ Et_2O 8:1) to give tosylate **18** (1.12 g, 61%). ; ^1H NMR (300 MHz, CDCl_3) δ = 7.790 (d, J = 8.4 Hz, 2H), 7.345 (d, J = 8.4 Hz, 2H), 3.882 (dd, J = 9.6, 5.7 Hz, 1H), 3.800 (dd, J = 9.6, 6.3 Hz, 1H), 2.452 (s, 3H), 1.795-1.731 (m, 1H), 1.317-1.063 (m, 8H), 0.873 (d, J = 6.9 Hz, 3H), 0.812 (t, J = 6.6 Hz, 3H); $[\alpha]_{\text{D}}^{25}$ = -2.9° (c 1.0, Et_2O) (It was not dissolved in MeOH), Ref. 28: $[\alpha]_{\text{D}}^{20}$ = -0.94° (c 1.4, MeOH).

Synthesis of (*R*)-3-Methyloctanenitrile (**19**).



To a mixture of DMSO (2 ml) and NaCN (0.12 g, 2.40 mmol) was added and heated at 60°C . After dissolve, tosylate **18** (0.28 g, 1.00 mmol) was added and stirred at 55°C for 10 h. The mixture was cooled to r.t., diluted with Et_2O and washed with water and brine, and after MgSO_4 drying, the solvent was evaporated. The crude product was purified by flash chromatography (petroleum hexane/ Et_2O 9:1) to give nitrile **19** (0.06 g, 75%). ; ^1H NMR (300 MHz, CDCl_3) δ = 2.370-2.188 (m, 2H), 1.873-1.790 (m, 1H), 1.389-1.170 (m, 8H), 1.064 (d, J = 6.6 Hz, 3H), 0.919-0.862 (m, 3H).

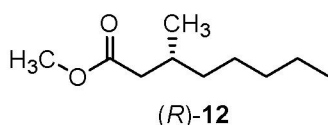
Synthesis of (*R*)-3-Methyl-octanoic acid **20**.



To a stirred solution of nitrile **19** (0.77 g 5.50 mmol) in EtOH (17 ml, 95%), aq. NaOH

(6.5 ml, 42%) was added and refluxed. After 20 h, the mixture was cooled to r.t. and acidified with HCl to pH 3. And then it was extracted with Et₂O, washed with NaHCO₃, dried over MgSO₄, filtered, evaporated and purified by flash chromatography (petroleum hexane/Et₂O 4:1) to give acid **20** (0.50 g, 57%). ; ¹H NMR (300 MHz, CDCl₃) δ = 2.372 (dd, *J* = 6.0, 14 Hz, 1H), 2.135 (dd, *J* = 8.4, 14 Hz, 1H), 1.954 (m, 1H), 1.380-1.170 (m, 8H), 0.958 (d, *J* = 6.6 Hz, 3H), 0.876 (t, *J* = 6.6 Hz, 3H) ; [α]_D²⁴ = +7.0° (*c* 0.4, Et₂O), Ref. 28: [α]_D²¹ = +5.95° (*c* 1.2, Et₂O).

Synthesis of Methyl (*R*)-3-methyl octanoate (**12**).

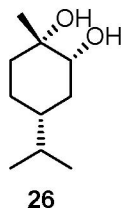


(Same procedure as above (*S*)-**12**)

To a stirred solution of acid **20** (1.40 g, 8.80 mmol) in MeOH (30 ml), conc. H₂SO₄ (300 μl) was added and refluxed at 80°C. After which time, the solution was cooled to room temperature and extracted with Et₂O. The combined organic phases were washed with aq. NaHCO₃, brine, dried over MgSO₄ and evaporated. The crude product was purified by flash chromatography (petroleum hexane/ Et₂O 2:1) to give methyl ester (*R*)-**12** (1.71 g, 77%). ; ¹H NMR (300 MHz, CDCl₃) δ = 3.670 (s, 3H), 2.309 (dd, *J* = 5.7 Hz, *J* = 14 Hz, 1H), 2.134 (dd, *J* = 14, 6.6 Hz, 1H), 2.011 (m, 1H), 1.360-1.985 (m, 8H), 0.092 (d, *J* = 6.6 Hz, 3H), 0.884 (t, *J* = 6.6 Hz, 3H); [α]_D²⁵ = +3.3° (*c* 0.4, Et₂O), Ref. 28: [α]_D²² = +5.13° (*c* 1.1, Et₂O).

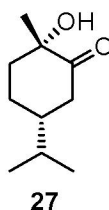
Chapter II

(1*S*,2*R*,4*R*)-4-isopropyl-1-methylcyclohexane-1,2-diol (26).



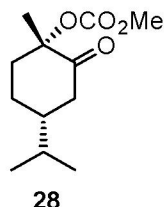
Synthesis of **26** from (*R*)-(+)-limonene was performed according to the referenced paper (Ref. 35: Mori, K. *Tetrahedron: Asymmetry* **2006**, *17*, 2133).

Synthesis of (2*S*,5*R*)-2-hydroxy-5-isopropyl-2-methylcyclohexanone (27).



To a stirred solution of oxalylchloride (17 ml, 0.2 mol) in of CH₂Cl₂ (250 ml), DMSO (28 ml, 0.4 mol) was added dropwise at -78°C. After 5 min, diol **26** (17.2 g, 0.1 mol) in CH₂Cl₂ (50 ml) was slowly added at -78°C and stirred for 30 min. After adding Et₃N (89 ml, 0.64 mol), the mixture was warmed to r.t. Water was added to the reaction mixture, and it was extracted with EtOAc. Combined organic phases were washed with brine, dried over MgSO₄ and evaporated. The crude product was purified by flash chromatography (petroleum hexane/ EtOAc 10:1) to give hydroxyl ketone **27** (12.7 g, 75%). ; ¹H NMR (300 MHz, CDCl₃) δ = 2.622 (dd, *J* = 6.3, 13.2, 1H), 2.466 (dd, *J* = 6.3, 13.2, 1H), 1.640-1.917 (m, 4H), 1.395-1.512 (m, 2H), 0.900 (d, *J* = 8.1 Hz, 3H), 1.352 (s, 3H), 0.878 (d, *J* = 8.1 Hz, 3H); [α]_D²⁵ = -29° (*c* = 1.0, CHCl₃), Ref. 35: [α]_D²⁰ = -25° (*c* = 2.0, CHCl₃).

(1*S*,4*R*)-(4-isopropyl-1-methyl-2-oxocyclohexyl)methylcarbonate (28).

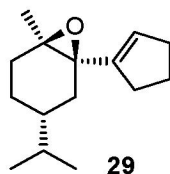


To a stirred solution of **27** (3.7 g, 21.8 mmol) in THF (220 ml), of LiHMDS (1 M solution in THF, 22.2 ml, 22.2 mmol) was added dropwise at -78°C . After 20 min, of MeOCOCl (3.5 ml, 45.5 mmol) was added and stirred for 20 h. The reaction mixture was spontaneously warmed to room temperature. The reaction was stopped by adding water and extracted with Et₂O. The organic phase was washed with NaHCO₃ and brine, dried over MgSO₄ and evaporated. The residue was purified by flash chromatography (petroleum hexane/Et₂O 10:1) to give carbonate **28** (3.65 g, 73%). ; ¹H NMR (300 MHz, C₆D₆) δ = 3.272 (s, 3H), 2.343-2.414 (m, 2H), 2.014 (m, 1H), 1.504 (s, 3H), 1.504 (m, 1H), 1.053-1.282 (m, 4H), 0.627 (d, J = 6.6 Hz, 3H), 0.617 (d, J = 6.6 Hz, 3H); $[\alpha]_{\text{D}}^{25}$ = $+20.5^{\circ}$ (c = 1.5, CHCl₃).

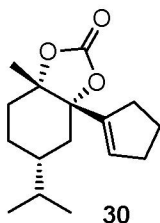
Synthesis of (1*R*, 3*R*, 6*R*)-1-cyclopentenyl-3-isopropyl-6-methyl-7-oxa-bicyclo[4.1.0]heptane (29) and (3*aS*, 5*R*, 7*aS*)-3*a*-cyclopentenyl-hexahydro-5-isopropyl-7*a*-methylbenzo[d][1,3]dioxol-2-one (30).

The cyclopentenyl iodide was prepared by referred paper. Cyclopentenyl iodide (1.07 g, 5.5 mmol) was dissolved in THF (20 ml), and *t*-BuLi (1.58 M in pentane, 7.0 ml, 11.0 mmol) was added dropwise at -78°C . After 30 min, it was added to the stirred solution of carbonate **28** (1.07 g, 4.7 mmol) in THF (30 ml), at -78°C . After stirred for 30 min, the reaction mixture was allowed to warm spontaneously to room temperature. The reaction was stopped by adding aq. NH₄Cl, and the mixture was extracted with Et₂O. Combined organic phases were washed with water and brine, dried over MgSO₄ and

evaporated. The crude product was purified by flash chromatography (petroleum hexane/ Et₂O 10:1) to give epoxide **29** (0.42 g, 38%) and cyclic carbonate **30** (0.6 g, 46%).

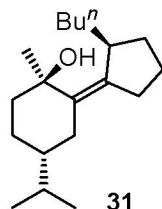


Epoxide **29**; ¹H NMR (300 MHz, CDCl₃) δ = 5.550 (dt, J = 2.1, 2.1, 1H), 2.319-2.437 (m, 3H), 2.272 (m, 1H), 1.828-1.962 (m, 5H), 1.451-1.584 (m, 2H), 1.268-1.429 (m, 2H), 1.160 (s, 3H), 0.994 (m, 1 H), 0.850 (d, J = 6.3, 3H), 0.840 (d, J = 6.3, 3H). ¹³C NMR (500 MHz, CDCl₃) δ = 143.77, 126.46, 66.37, 66.13, 36.42, 33.60, 33.37, 32.53, 31.95, 31.81, 30.57, 25.57, 23.85, 21.07, 19.89; MS: m/z : 220 (M⁺); $[\alpha]_D^{27}$ = +28.4° (c = 1.0, CHCl₃).



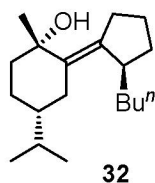
Cyclic carbonate **30**; IR (film) ν : 1795 cm⁻¹. ¹H NMR (300 MHz, CDCl₃) δ = 5.812 (t, J = 1.8, 1H), 2.233-2.490 (m, 5H), 2.117 (dd, J = 2.7 Hz, 12, 1H), 1.803-2.020 (m, 2H), 1.388-1.658 (m, 4H), 1.240 (s, 3H), 1.193-1.365 (m, 2 H), 0.878 (d, J = 6.6 Hz, 3H), 0.873 (d, J = 6.6 Hz, 3H). ¹³C NMR (500 MHz, CDCl₃) δ = 154.06, 139.55, 127.21, 87.68, 84.63, 39.54, 38.56, 33.54, 33.43, 32.04, 31.88, 23.44, 23.29, 19.32; MS: m/z : 264 (M⁺); $[\alpha]_D^{26}$ = +126.4° (c = 1.2, CHCl₃).

Synthesis of (*Z*, 1*R*, 4*R*)-2-((*S*)-2-butylcyclopentylidene)-4-isopropyl-1-methylcyclohexanol (31**).**



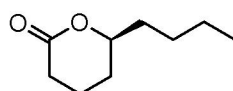
To a stirred suspension of dried (120°C, for 20 h) LiI (1.5 g, 11.5 mmol) and CuI (2.2 g, 11.5 mmol) in Et₂O (100 ml), *n*-BuLi (1.59 M in hexane, 14 ml, 22.2 mmol) was added dropwise at -30°C. The color of reaction mixture turned gradually to white, yellow, dark yellow, grey violet and dark violet finally. After 30 min, 0.46 g (2.1 mmol) of epoxide **29** in Et₂O (50 ml) was slowly added at -30°C and stirred -30°C to r.t., for overnight. The reaction was stopped by adding aq. NH₄Cl, and the mixture was extracted with Et₂O. Combined organic phases were washed with aq. NH₄Cl and brine, dried over MgSO₄ and evaporated. The crude product was purified by flash chromatography (petroleum hexane/Et₂O 20:1) to give **31** (0.39 g, 67%); ¹H NMR (300 MHz, C₆D₆) δ = 3.450 (m, 1H), 2.329-2.474 (m, 2H), 2.240 (m, 1H), 1.750 (m, 1H), 1.494-1.677 (m, 7H), 1.310-1.466 (m, 6H), 1.286 (s, 3H), 1.041-1.106 (m, 3H), 0.966 (t, *J* = 6.9, 3H), 0.869 (d, *J* = 6.6 Hz, 3H), 0.847 (d, *J* = 6.6 Hz, 3H); [α]_D²⁴ = +61.7° (*c* = 1.1, CHCl₃).

Synthesis of (*E*, 1*S*, 4*R*)-2-((*R*)-2-butylcyclopentylidene)-4-isopropyl-1-methylcyclohexanol (32**).**



To a stirred suspension of CuCN (0.49 g, 5.5 mmol) in THF (55 ml), Grignard reagent (1 M in THF, 5.5 ml, 5.5 mmol) which was prepared from 1-bromobutane was added dropwise at -78°C. After 30 min, cyclic carbonate (0.3 g, 1.1 mmol) in THF (1 ml) was slowly added at -78°C and stirred -30°C for 3 h. The reaction was stopped by adding aq. NH₄Cl, and the mixture was extracted with Et₂O. Combined organic phases were washed with aq. NH₄Cl and brine, dried over MgSO₄ and evaporated. The crude product was purified by flash chromatography (petroleum hexane/Et₂O 20:1) to give **33** (0.23 g, 75%). ; ¹H NMR (300 MHz, C₆D₆) δ = 2.691 (m, 1H), 2.414-2.593 (m, 2H), 2.217-2.336 (m, 2H), 1.565-1.741 (m, 3H), 1.431-1.548 (m, 5H), 1.411 (s, 3H), 1.265-1.390 (m, 3H), 1.086-1.227 (m, 5H), 0.967 (d, *J* = 6.6 Hz, 3H), 0.912 (t, *J* = 6.6 Hz, 3H), 0.912 (d, *J* = 6.6 Hz, 3H); [α]_D²² = -11.6 (*c* = 0.5, CHCl₃).

Synthesis (S)-δ-nonalactone **22** from **31**.



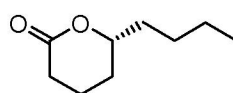
(S)-δ-nonalactone **22**

The S_N2' product **31** (0.1 g, 0.4 mmol) was dissolved in MeOH (6 ml), the solution was cooled to -78°C, and O₃ was bubbled through. When the solution remained light blue, the ozone flow was stopped. After Ar bubbled, Me₂S (excess) was added to the reaction mixture. The mixture was stirred at r.t. for 1 h, and evaporated to remove MeOH and Me₂S. The residue was diluted with Et₂O, washed with brine, dried over MgSO₄, and evaporated. The crude mixture was used for the next step without purification.

To a stirred solution of crude cyclopentanone in CH₂Cl₂ (2 ml), mcpba (total 0.33 g, 1.8 mmol) was added. The reaction mixture was stirred for 2 days. Et₂O diluted reaction mixture was washed with Na₂SO₃, 1 N NaOH and brine and dried (Na₂SO₄) and evaporated. The crude mixture was purified by flash chromatography (petroleum

hexane/Et₂O 4:1) to give purposed compound (*S*)- δ -nonalactone **21** (45 mg, 2 steps 73%). ; IR (film) ν : 1735 cm⁻¹. ¹H NMR (300 MHz, C₆D₆) δ = 4.262 (m, 1H), 2.551 (m, 1H), 2.459 (m, 1H) 1.844-1.937 (m, 3H), 1.671 (m, 1H), 1.443-1.613 (m, 3H), 1.243-1.389 (m, 3H), 0.900 (t, J = 6.9 Hz, 3H); $[\alpha]_D^{24}$ = -39.6° (c = 0.85, CHCl₃), Ref. 32: $[\alpha]_D^{24}$ = -48° (c = 0.83, CHCl₃), Ref. 33: $[\alpha]_D^{24}$ = -52.5° (c = 1.0, CHCl₃).

Synthesis (*R*)- δ -nonalactone **22** from **32**.



(*R*)- δ -nonalactone **22**

The S_N2' product **32** (0.04 g, 0.18 mmol) was dissolved in MeOH (2 ml). The solution was cooled to -78°C, and O₃ was bubbled through. When the solution remained light blue, the ozone flow was stopped. After Ar bubbled, the reaction mixture was evaporated to remove MeOH. The crude mixture was diluted in CH₂Cl₂ (2 ml), mcpba (total 0.12 g, 0.72 mmol) was added. The reaction mixture was stirred for 2 days.

The residue was diluted with Et₂O, washed with brine, dried over MgSO₄, and evaporated. The crude mixture was purified by flash chromatography (petroleum hexane/Et₂O 4:1) to give purposed compound (*R*)- δ -nonalactone **22** (34.4 mg, 2 steps 37.5%); ¹H NMR was identical to (*S*)- δ -nonalactone, $[\alpha]_D^{18}$ = +49.7° (c = 0.5, CHCl₃), Ref. 33: $[\alpha]_D^{24}$ = +50.6° (c = 1.0, CHCl₃).

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